

Product Datasheet	Sheet No:	PD005FR
Hi-Ten Universal	Issued:	July 2021
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Description

Hi-Ten Universal is polyester reinforced oxidised bitumen, high performance base layer, sanded both sides.

Use

For use as a base layer in traditional built-up roofing systems, in both new construction and refurbishment projects.

Application

- Fully bonded in hot bitumen, or fully bonded by torch application with 4 Bar propane gas torch equipment.
- Laps are sealed by torch application.
- Lap sizes: 100mm side, 150mm end

Storage

Store upright in a clean, dry location, away from heat sources.

Fire Rating

The overall fire rating (to BS476 pt3:2000) will be determined by the nature of the waterproofing and surfacing applied. Hi-Ten Universal is combustible, and once ignited will burn readily and produce dense black smoke.

Product Data

Thickness	3.0mm
Width	1.1m
Length	7.27m
Weight	4.0 kg/m2
Weight per roll	32 kg

Performance Data

Tensile Strength – longitudinal	>450 N/50mm
Tensile Strength – transverse	>400 N/50mm
Elongation at break – longitudinal	>30%
Softening point	100°C
Cold Flex	-10°C

Health & Safety

Safety Data Sheets are available upon request and can also be downloaded directly from www.alumascroofing.com.

Technical Support

Technical advice is available from Alumasc Technical Services at:

Telephone: +	44 (0)1744 648400
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Email: <u>technical@alumascroofing.com</u>

The company pursues a policy of constant product development and information contained in this publication is therefore subject to change without notice. The customer is responsible for ensuring that each product is fit for its intended purpose and that the conditions for use are suitable. All quoted data is nominal and subject to production tolerances.

Our company policy is one of continuous research and development; we therefore reserve the right to amend content herein without prior notice.