

# Product Datasheet

## Eurorof PU Membrane Adhesive

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### Description

Eurorof PU Membrane Adhesive is a single component, low foaming polyurethane adhesive.

### Use

For bonding specific membranes to rigid insulation boards. All substrates must be dust, dirt and debris free.

### Application:

Apply in 10mm continuous parallel beads at a rate of 4 beads per metre, at 250mm centres. Around the roof perimeter increase the application to 6 beads per metre, at 175mm centres. Do not apply to wet roofs or apply more adhesive than can be covered in 15 minutes.

### Coverage Rates

Coverage rates will vary depending on substrate conditions. Accurate coverage rates in a given situation should be determined by experiment. However, the table below provides some guidance. The curing time of the adhesive can be affected by the temperature and relative humidity, however curing will normally begin within 1 hour.

Coverage rates	Coverage per 6kg tin
Normal	40-60 m <sup>2</sup>
Roof Perimeters	30-40 m <sup>2</sup>

### Product Data

Packaging	6kg Can
Storage	Store unopened in dry conditions, at temperatures >5°C
Cure Time	1 hour depending on temperature & humidity, full cure within 24 hours
Shelf-life	6 Months from manufacture, unopened
Solvents	None
Flash Point	No Flash Point
Min application temp	Do not use below 5°C. The adhesive will not cure and no bond will be formed

### Health & Safety

Safety Data Sheets are available upon request and can also be downloaded directly from [www.alumascroofing.com](http://www.alumascroofing.com).

### Technical Support

Technical advice is available from Alumasc Technical Services at:

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